

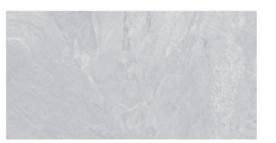
# **ENVOGUE**







ENVOGUE BLANCO Size: 12.6x24.6"



ENVOGUE CLOUD Size: 12.6x24.6"



ENVOGUE MORENGO Size: 12.6x24.6"



ENVOGUE ALMOND Size: 12.6x24.6"



ENVOGUE GRIS Size: 12.6x24.6"



ENVOGUE CLOUD DECO Size: 12.6x24.6"



ENVOGUE MORENGO DECO Size: 12.6x24.6"



ENVOGUE ALMOND DECO Size: 12.6x24.6"



ENVOGUE GRIS DECO Size: 12.6x24.6"



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### CHARACTERISTICS PORCELAIN (Group Bla)

DATE: 07/11/2017

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DATE: 07/11/2017

MODEL: ENVOGUE DECO SERIE ENVOGUE CODE 20000000000011983 SIZE 32X62,5

1.-CLASIFICATION (UNE-EN 14411).

y Pressed Ceramics Tiles with low water absorption - Group BIa , E ≤ 0,5% for internal and external walls.

REQUIREMENTS	STANDARD APPLIED	REQUERIMENTS STANDARD	TEST RESULTS
Dimensions and Surface Quality	ISO 10545-2		PASS
Water Absorption	ISO 10545-3	E ≤ 0,5 %	PASS
Modulus of Rupture	ISO 10545-4	≥ 35 N/mm <sup>2</sup>	PASS
MOHS	EN 101	(*)	6
Crazing Resistance	ISO 10545-11	(*)	PASS
Resistance to chemicals			
- Household chemicals: Ammonium chloride solution 100 g/l		Min B	GA
- Swimming pool salts: Sodium Hypochlorite solution 20 mg/l		Min B	GA
- Acids and alkalies:			
Low concentrations: Hydrochloric acid solution (3%)	ISO 10545-13	(*)	GLA
Citric acid solution 100 g/l	130 10040-13	(*)	GLA
Potassium hydroxide 30 g/l		(*)	GLA
High concentrations: Hydrochloric acid solution (18%)		(*)	GHA
Lactic acid solution (5%)		(*)	GHA
Potassium hydroxide 100 g/l	1	(*)	GHA
Resistance to staining:	ISO 10545-14		
Cr2O3/FE2O3 + light oil	130 10343-14	Min 3	5
Abrasion Resistance (PEI):	ISO 10545-7	(*)	IV
Frost Resistance	ISO 10545-12	Required	PASS

### 1.- CLASIFICATION.

Water abs.	Group I	Group IIa	Group IIb	Group III
production	E≤3%	3 % < E ≤ 6 %	6 % < E ≤ 10 %	E > 10 %
A Extruded	Group Al	Group Alla	Group Allb	Group AllI
A Extraueu	ISO 13006 Annex A1	ISO 13006 Annex A2a	ISO 13006 Annex A2b	ISO 13006 Annex A
	Group Bla			
	E ≤ 0,5 %			
B Dry pressed ISO 13006 Anne	ISO 13006 Annex Bla	Group Blla	Group Bllb	Group BIII
b Dry presseu	Group Blb	ISO 13006 Annex B2a	ISO 13006 Annex B2b	ISO 13006 Annex B
	0,5 < E ≤ 3 %			
	ISO 13006 Annex Blb			
C Others	Group Cl	Group Clla	Group Clib	Group CIII

# 2.-CHARACTERISTICS

RESISTANCE TO	CLASS	MEANING
	5	The stain is removed with hot water and a damp cloth
	4	The stain is removed with a weak cleaning agent.
	3	The stain is removed with mechanical cleaning and a strong cleaning
Stains	3	agent
	2	The stain is removed with sitable solvent after immersion for 24 h.
	1	The stain is not removed
Household chemicals	GA(V)	Non Visible effect (if the hue becomes slightly different, this is not
Swimming pool salts	GB(V)	Definite change in appearance
	GC(V)	Partial or complete loss of the original surface
Acids and alkalies		
	GLA(V)	Non Visible effect (if the hue becomes slightly different, this is not
Low concentrations (L)	GLB(V)	Definite change in appearance
	GLC(V)	Partial or complete loss of the original surface
	GHA(V)	Non Visible effect (if the hue becomes slightly different, this is not
High concentrations (H)	GHB(V)	Definite change in appearance
· ''	GHC(V)	Partial or complete loss of the original surface
	- 1.7	

### 3.- APPLICATIONS GROUPS

GROUP A.- Recommended for moderate or low level transit. Suitable for beddrooms and/or bathrooms in houses (avoid any kind of

GROUP B.- Suitable for light or medium transit, such as rooms inside houses, except for kitchens or areas with direct acces from

Floorings recommended for medium transit, suitable for hauses, allkind of rooms included kitchen or near to entrance areas.

GROUP D.- Flooring suitable for heavy traffic, such as entrances to houses with direct acces from the outside, all kind of rooms and

professional offices.

GROUP GRAN TRANSITO. Flooring suitable and recommended for very heavy traffic

MODEL: ENVOGUE FIELD TILE	SERIE ENVOGUE
SIZE 32X62,5	CODE 2000000000011971

1.-CLASIFICATION (UNE-EN 14411).

 $Dry\ Pressed\ Ceramics\ Tiles\ with\ low\ water\ absorption\ -\ Group\ BIa\ , E \le 0.5\%\ for\ internal\ and\ external\ floors\ and\ wall and\ external\ floors\ and\ wall\ external\ external\$ 

SPECIFICATIONS	(UNE-EN 14.411	- ISO13.006)

DE	QUIREMENTS	STANDARD	REQUERIMENTS	TEST
KL	QUINLINLINIO	APPLIED	STANDARD	RESULTS
Dimensions and Surface Quality		ISO 10545-2		PASS
Water Absorption		ISO 10545-3	E ≤ 0,5 %	PASS
Modulus of Rupture		ISO 10545-4	≥ 35 N/mm <sup>2</sup>	PASS
MOHS		EN 101	(*)	6
Crazing Resistance		ISO 10545-11	(*)	PASS
Resistance to chemicals				
- Household chemicals:	Ammonium chloride solution 100 g/l	1	Min B GA	
- Swimming pool salts: S	Sodium Hypochlorite solution 20 mg/l			GA
- Acids and alkalies:		1	5	
Low concentrations:	Hydrochloric acid solution (3%)	100 10545 12	(*)	GLA
Citric acid solution 100 g/l		130 10343-13	(*)	GLA
	Potassium hydroxide 30 g/l	1	(*)	PASS PASS PASS PASS 6 PASS GA GA GA GLA
High concentrations:	Hydrochloric acid solution (18%)	ISO 10545-2 ISO 10545-3 ISO 10545-3 ISO 10545-3 ISO 10545-4 EN 101 ISO 10545-11 ISO 10545-11 ISO 10545-11 ISO 10545-11 ISO 10545-11 ISO 10545-13 ISO 10545-13 ISO 10545-13 ISO 10545-13 ISO 10545-14 ISO 10545-14 ISO 10545-14	(*)	GHA
	Lactic acid solution (5%)		(*)	GHA
	Potassium hydroxide 100 g/l	1	(*)	GHA
Resistance to staining:		ISO 10545 14		
Cr20	3/FE2O3 + light oil	ISO 10545-14 Min 3		5/5
Abrasion Resistance (PE	i):		(*)	IV
Frost Resistance		ISO 10545-12	Required	PASS
		DIN 51130 (R)	(*)	
Slip resistance		ANSI 137.1 (DCOF)	(*)	>0,42
		UNE-ENV 12633(Clas	(*)	25º/1

# 3.-APLICATION GROUPS

ording to its characteristics, Hijos de F. Gaya Fores, defines this model as group:

GRUPO D

# 1.- CLASIFICATION.

Water abs.	Group I E≤3 %	Group IIa 3 % < E ≤ 6 %	Group IIb 6 % < E ≤ 10 %	Group III E > 10 %
A Extruded	Group Al	Group Alla	Group Allb	Group AllI
ALAUGUCU	ISO 13006 Annex A1	ISO 13006 Annex A2a	ISO 13006 Annex A2b	SO 13006 Annex A
B Dry pressed	Group Bla			
	E ≤ 0,5 %			
	ISO 13006 Annex Bla	Group Blla	Group Bllb	Group BIII
	Group Blb	ISO 13006 Annex B2a	ISO 13006 Annex B2b	ISO 13006 Annex B
	0,5 < E ≤ 3 %			
	ISO 13006 Annex Blb			
C Others	Group CI	Group Clla	Group Clib	Group CIII

## 2.-CHARACTERISTICS

RESISTANCE TO	CLASS	MEANING
	5 4 3	The stain is removed with hot water and a damp cloth The stain is removed with a weak cleaning agent. The stain is removed with mechanical cleaning and a strong
Stains	,	cleaning agent The stain is removed with sitable solvent after immersion for 24 h.
	1	The stain is not removed  The stain is not removed
Household chemicals	GA(V)	Non Visible effect (if the hue becomes slightly different, this is
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High concentrations (H)	GHB(V)	Definite change in appearance
	GHC(V)	Partial or complete loss of the original surface

# 3.- APPLICATIONS GROUPS

GROUP A.- Recommended for moderate or low level transit. Suitable for beddrooms and/or bathrooms in houses (avoid any kind of

Suitable for light or medium transit, such as rooms inside houses, except for kitchens or areas with direct acces from Floorings recommended for medium transit, suitable for hauses, allkind of rooms included kitchen or near to entrance area

**GROUP D.**- Flooring suitable for heavy traffic, such as entrances to houses with direct acces from the outside, all kind of rooms and

professional offices. GROUP GRAN TRANSITO.- Flooring suitable and recommended for very heavy traffic